

Key West Bill of Materials

The following list of materials is intended to be a general guide only. Before ordering any materials, the text and plans should be checked for possible options. All lumber listed as 1" stock is to be standard "lumberyard four-quarter" material which when finished may vary to somewhat less or slightly more than 3/4" in thickness, unless specified as NET. All widths are NET and all lengths allow for cutting to fit. Grouping lumber and purchasing random-random material to resaw to the required size will result in considerable savings. All lumber used should be first grade free from shakes and knots. Although oak (white oak), Douglas-fir, and mahogany (dark red Philippine or Honduras) are called out in the listing, lumber typical to the locale and of similar types and weights may be substituted. All plywood (PW) is to be marine (MAR) or exterior (EXT) grade. The marine-type is preferable as the inner cores are solid and thus the panel has more structural integrity. Douglas-fir (DF) is satisfactory with the quality of the exposed faces of the veneer being designated by the letters "A" or "B". The "AA" grade panels are always preferable, however, "AB" grade is acceptable. All plywood should be a minimum of three plies. All fastenings should be bronze or hot dipped galvanized ferrous metal. Brass fastenings are not advised nor are the electroplated screws commonly sold in hardware stores. All screws are to be of the flat head type intended for wood. All nails are of the ring-type nail common to boat construction. Unless otherwise specified, all wood-to-wood joints are to be glued with a waterproof or highly water resistant glue such as plastic resin, resorcinol, epoxy, or other equivalent type used per the manufacturer's instructions regarding temperature, clamping requirements, curing time, and mixing method.

CHECK ALL SIZES TO THE WORK PRIOR TO CUTTING. Abbreviations used are: Mahog = mahogany; DF = Douglas-fir; PW=plywood; Ext=exterior; MAR=marine.

ITEM	MATERIAL	NO. PCS.	SIZE
LUMBER:			
Frames & harpin	Mahog or Oak	80 random-random board feet	1" stock as wide of widths as possible
Keel	Mahog or Oak	2	1" x 5" x 18'
Chine logs	Mahog or Oak	2	1-1/4" x 2-1/4" x 22'
Sheer clamps	Mahog or Oak	4	5/8" net x 2-1/4" x 17'

Skeg	Mahog, Oak or DF	1	2" x 6" x 10'
Bottom battens	Mahog, or Oak	2	1" x 3" x 20'
		2	1" x 3" x 18'
		2	1" x 3" x 15'
Spray rails	Mahog, Oak or Teak	2	1" x 2" x 22'
Rub rails	Mahog, Oak or Teak	2	1" x 2" x 25'
Guards	Mahog, Oak or Teak	2	2" x 4" x 10'
Carling	Mahog, Oak or DF	2	1" x 5" x 18'
Coaming	Mahog, Oak or Teak	2	1" x 3" x 16'
		3	1/4" net x 3" x 14'
Motor stringers	Mahog, Oak or DF	2	2" x 6" x 15'
Motor stringer blocking	Mahog, Oak or DF	2	2" x 2" x 8' (makes 14)
Motor stringer uprights	Mahog, Oak or DF	2	2" x 4" x 3'

PLYWOOD:

Gussets & partial bulkhead	DF Ext or MAR AB	1	3/8" x 4' x 8'
Transom & floor timbers	DF Ext or MAR AB	1	3/4" x 4' x 8'
Floor timbers, stem, harpin & breasthook	DF Ext or MAR AB	1	3/4" x 4' x 8'
Decking	DF Ext or MAR AB	2	3/8" x 4' x 8'
Side planking	DF MAR or Ext AA or AB	4	3/8" x 4' x 12'***
Bottom planking	DF Mar or Ext AA or AB	12	3/8" x 4' x 8'

** 4' x 8' sheets can be substituted. Adjust quantities accordingly.

FASTENINGS:

Screws: Flathead wood type, bronze or hot dipped galvanized

- 3/4" #8 - 2 gross
- 1" #8 - 3 gross
- 1-1/4" #8 - 1 gross
- 1-1/2" #8 - 6 gross
- 2" #10 - 3 gross
- 3" #14 - 6 dozen (1/2 gross)

Nails: Ring type boat nails, bronze or Monel

- 1" - 3 pounds
- 1-1/4" - 3 pounds

Carriage Bolts: Bronze or hot dipped galvanized complete with nuts and washers. Check lengths to work. See fastening schedule and instructions for options.

Glue: Epoxy - 2 gallon