

Kingpin Bill of Materials

The following list of materials is intended to be a general guide only. Before ordering any materials, the text and plans should be checked for possible options. All lumber listed as 1" stock is to be standard "lumberyard four-quarter" material which when finished may vary to somewhat less or slightly more than 3/4" in thickness, unless specified as NET. All widths are NET and all lengths allow for cutting to fit. Grouping lumber and purchasing random-random material to resaw to the required size will result in considerable savings. All lumber used should be first grade free from shakes and knots. Although oak (white oak), spruce (Sitka), and mahogany (dark red Philippine type) are called out in the listing, lumber typical to the locale and of similar types and weights may be substituted. All plywood (PW) is to be marine (MAR) or exterior (EXT) grade. The marine-type is preferable as the inner cores are solid and thus the panel has more structural integrity. Douglas-fir (DF) is satisfactory with the quality of the exposed faces of the veneer being designated by the letters "A" or "B". The "AA" grade panels are always preferable, however, "AB" grade is acceptable. All plywood should be a minimum of three plies. All fastenings should be bronze or hot dipped galvanized ferrous metal. Brass fastenings are not advised nor are the electroplated screws commonly sold in hardware stores. All screws are to be of the flat head type intended for wood. All nails are of the ring-type nail common to boat construction. Unless otherwise specified, all wood-to-wood joints are to be glued with a waterproof or highly water resistant glue such as plastic resin, resorcinol, epoxy, or other equivalent type used per the manufacturer's instructions regarding temperature, clamping requirements, curing time, and mixing method.

CHECK ALL SIZES TO THE WORK PRIOR TO CUTTING.

Abbreviations used are: Mahog = mahogany; SP = Spruce; DF = Douglas-fir; PW=plywood; Ext=exterior; MAR=marine.

ITEM	MATERIAL	NO. PCS.	SIZE
LUMBER:			

Frame members/deck beams	Mahog, Oak or SP	75 bd. ft. random-random four quarters stock, some widths to 7"	
Keel (jet drive version)	Mahog, Oak or SP	1 1	2" x 4" x 10' 2" x 12" x 5'
Keel (other versions)	Mahog, Oak or SP	1	2" x 4" x 14'
Chine logs	Mahog, Oak or SP	2	1-1/4" x 2-1/4" x 22'
Sheer clamps	Mahog, Oak or SP	4	3/4" net x 1-1/2" x 23'
Sheer clamp inner lams.	Mahog, Oak or SP	1	3/4" net x 1-1/2" x 12'
Bottom battens	Mahog, Oak or SP	2 2 2	1" x 3" x 19' 1" x 3" x 17' 1" x 3" x 14'
Motor stringers	Mahog, DF or SP	2	2" x 6" x 12'-6"*
Motor stringers uprights	Mahog, DF or Oak	2	2" x 4" x 2'*
Motor stringer blocking	Mahog, DF or Oak	1	2" x 2" x 10'*
Decking strongback	Mahog, Oak or SP	1	1" x 2" x 6'

Deck battens	Mahog, Oak or SP	2 2	1" x 2" x 5' 1" x 2" x 4'
Carling	Mahog	2	1" x 6" x 16'
Coaming	Mahog, Oak or SP	2	1" x 7" x 16'
Filler blocking at cabin side	Mahog, Oak or SP	4	1" x 2" x 12'
Lift strakes	Mahog	2 2	1" x 2-1/2" x 16' 1" x 2-1/2" x 14'
*Designates standard lumberyard size in both width and thickness.			
PLYWOOD:			
Side planking & butt blocks	DF MAR AB or AA	2	3/8" x 4' x 12'**
Bottom planking & butt blocks	DF MAR AB or AA	2 4	1/2" x 4' x 10'** 1/4" x 4' x 12'**
Decking & butt blocks	DF Ext AB or Mahog	3	3/8" x 4' x 8'
Inner keel laminations & motor stringer laminations	DF Ext AB	1	3/8" x 4' x 8'

Gussets	DF Ext AB	1	1/4" x 4' x 4'
Transom, floor timbers & cabin knees	DF Ext AB	1	3/4" x 4' x 8'
Stem & breasthook lams	DF Ext AB	1	3/4" x 4' x 8'
Cockpit sole	DF Ext AC	2	1/2" x 4' x 10'**
Berth top	DF Ext AC	2	3/8" x 4' x 8'

** 4' x 8' sheets can be substituted in all cases. Adjust quantities accordingly.

FASTENINGS:

- Screws: Flathead wood type, bronze or hot dipped galvanized
- 3/4" #8 - 1 gross, 3 dozen
- 1" #8 - 6 gross
- 1-1/4" #8 - 5 gross
- 1-1/2" #8 - 2 gross, 4 dozen
- 2" #10 - 8 dozen
- 3" #14 - 5 dozen
- Nails: Ring type boat nails, bronze or Monel
- 1" - 2 pounds
- Carriage Bolts: Bronze or hot dipped galvanized complete with nuts and washers. Check lengths to work.
- 1/4" x 2" - 4 required
- 1/4" x 4" - 44 required
- 5/16" x 8" - 3 required

Glue: Epoxy - 2 gallons